

# AMERICAN MOTORS PARTS CATALOG

10.010

DESCRIPTION	YEAR AND MODEL	PER CAR	PART NO.
<b>GROUP 10 FRONT SUSPENSION - STEERING GEAR</b>			
<b>10.002 CROSSMEMBER, Front Suspension</b>			
CROSSMEMBER.....	59 10-20.....	1	315 3040
	59 80.....	1	315 3041
BOLT, To Sill.....	59 10-20-80.....	8	313 8066
WASHER (Bite), To Sill Bolt.....	59 10-20-80.....	4	313 3603
<b>10.003 BRACKET, Front Suspension To Sill Mounting</b>			
BRACKET.....	59 20-80.....	2	315 0403
(Left).....	59 10 (RHD).....	1	315 0561
	59 10 (LHD).....	1	315 0403
(Right).....	59 10 (RHD).....	1	315 0403
	59 10 (LHD).....	1	315 0560
BOLT, To Sill.....	59 10-20-80.....	4	G181682
To Body "A" Brace.....	59 20.....	2	314 3794
STRUT, To Body "A" Brace.....	59 20.....	2	315 5520
WASHER (Plain), To Sill Bolt.....	59 10-20-80.....	8	800 0183
To Body "A" Brace Bolt & Strut.....	59 20.....	4	800 0165
(Lock), To Body "A" Brace Bolt.....	59 20.....	2	G103321
(Bite), To Body "A" Brace Bolt.....	59 20.....	2	310 8995
NUT, To Sill Bolt.....	59 10-20-80.....	4	G272712
To Body "A" Brace Bolt.....	59 20.....	2	G120369
SPACER, To Sill Bolt.....	59 10-20-80.....	4	314 1132
INSULATOR, To Sill Bolt.....	59 10-20-80.....	8	314 7739
<b>10.004 SPINDLE, Steering Knuckle</b>			
SPINDLE.....	59 01-10.....	2	315 0258
	59 20-80.....	2	315 3045
BOLT (Short).....	59 01.....	4	313 2721
	59 10.....	4	314 4954
	59 20-80.....	4	315 3046
(Long).....	59 01.....	4	313 2722
	59 10.....	4	313 9894
	59 20-80.....	4	315 3047
WASHER (Lock), Bolt.....	59 01-10-20-80.....	8	G103328
NUT, Bolt.....	59 01-10-20-80.....	8	800 0247
<b>10.007 NUT, Steering Knuckle Spindle</b>			
NUT.....	59 01-10-20-80.....	2	15 159
WASHER.....	59 01-10-20-80.....	2	314 2118
PIN, Cotter.....	59 01-10-20-80.....	2	G108635
<b>10.010 PLATE - SCREW - NUT, Turning Radius Stop</b>			
<b>PLATE, Turning Radius Stop</b>			
PLATE (At Side Sill).....	59 10 (LHD): 59 20.....	1	315 5107
	59 10 (RHD).....	1	315 5875
	59 80 (WPS).....	1	315 3405



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SCREW, Plate.....	59 10-20: 59 80 (WPS).....	2	311 8070
WASHER (Plain), Plate Screw.....	59 10-20: 59 80 (WPS).....	2	800 0183
(Lock), Plate Screw.....	59 10-20: 59 80 (WPS).....	2	311 8257
(Bite), Plate Screw.....	59 80 (WPS).....	2	310 8995
NUT, Plate Screw.....	59 10-20.....	2	311 7755
SCREW, Turning Radius Stop			
SCREW (On Pitman Arm).....	59 01.....	2	G181595
NUT.....	59 01.....	2	G124920
NUT, Turning Radius Stop			
NUT (On Lower Control Arm Spacer Screw).....	59 80 (LPS).....	2	315 3048
WASHER, Stop Adjusting Shim Nut.....	59 80 (LPS).....	4	800 0453
SPACER, Stop Adjusting.....	59 80 (Note 10.045-1 Type 2).....	2	315 5343
10.013 PIN, Steering Knuckle			
PIN.....	59 01.....	2	315 4161
	59 10-20-80.....	2	315 0322
SEAL, Dirt.....	59 01-10-20-80.....	2	313 2982
10.023 BEARING, Steering Knuckle Pin Thrust			
BEARING.....	59 01-10-20-80.....	2	17 681
WASHER, Retaining.....	59 01-10-20-80.....	2	313 3528
NUT, Washer.....	59 01-10-20-80.....	2	G102647
PIN, Groove.....	59 01-10-20-80.....	2	313 5387
10.035 ARM, Steering Knuckle			
ARM (Left).....	59 01.....	1	315 5680
	59 10.....	1	315 2784
	59 20 (LPS).....	1	315 3250
	59 20 (WPS).....	1	315 3360
	59 80 (LPS).....	1	315 3184
	59 80 (WPS).....	1	315 3406
(Right).....	59 01.....	1	315 5681
	59 10.....	1	315 2785
	59 20.....	1	315 3251
	59 80 (LPS).....	1	315 3185
	59 80 (WPS).....	1	315 3407
10.042 TRUNNION, Front Suspension Upper Control Arm			
TRUNNION (Incl. Needle Bearings).....	59 01.....	2	314 2767
	59 20-80.....	2	313 4705
(Incl. Oil Groove Bronze Bushing).....	59 10.....	2	315 5439
BEARING, Needle.....	59 01-20-80.....	4	313 3514
BUSHING, Oil Groove Bronze.....	59 10.....	4	315 5455
Control Arm (Plain Type).....	59 10-20-80.....	2	313 3525
(Oiler Type).....	59 10-20-80.....	2	315 3531
OILER, Trunnion Bushing.....	59 01.....	2	G273323
	59 10-20-80.....	2	G271287



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SCREW (Tapping).....	59 01.....	4	G172401
(For Oiler).....	59 01.....	2	313 1679
WASHER (Lock), Screw.....	59 01.....	2	G115553
NUT, Screw.....	59 01.....	2	G102639
OILER, Screw.....	59 01.....	2	G271287
SEAL, Dirt.....	59 01.....	4	313 2457
	59 10-20-80.....	4	313 3771
TRUNNION KIT (Bushing Type)(Incl. 1-3155439, 2-3153531, 2-3133771, 2-G271287)..	59 10.....	2	320 1163
(Needle Bearing Type)(Incl. 1- 3134705, 2-3153531, 2-3133771, 2-G271435).....	59 20-80.....	2	311 6626

10.044 TRUNNION, Front Suspension Lower Control Arm

TRUNNION.....	59 01-10-20-80.....	2	313 3605
BUSHING (Plain Type).....	59 01-10-20-80.....	2	313 3525
(Oiler Type).....	59 01-10-20-80.....	2	315 3531
OILER, Trunnion Bushing.....	59 01-10-20-80.....	2	G271287
SEAL, Dirt.....	59 01-10-20-80.....	4	313 3771
Pin To Trunnion Dirt.....	59 01-10-20-80.....	2	313 2982
TRUNNION KIT (Incl. 1-3133605, 2-3133771, 1-3133982, 2-3153531, 2-G271435)..	59 01-10-20-80.....	2	311 6627

10.045 ARM, Front Suspension Lower Control (Incl. Bushing)

ARM.....	59 01.....	4	315 4759
	59 10-20 (4 Req.)(Note 10.045-1 Type 1):		
	59 80 (Rear)(2 Req.)(Note 10.045-1 Type 1)	AR	315 4770
(Left).....	59 10-20 (Note 10.045-1 Type 2).....	2	315 5337
(Left-Front).....	59 80 (Note 10.045-1 Type 1).....	1	315 4768
	59 80 (Note 10.045-1 Type 2).....	1	315 5328
(Left-Rear).....	59 80 (Note 10.045-1 Type 2).....	1	315 5341
(Right).....	59 10-20 (Note 10.045-1 Type 2).....	2	315 5338
(Right-Front).....	59 80 (Note 10.045-1 Type 1).....	1	315 4769
	59 80 (Note 10.045-1 Type 2).....	1	315 5329
(Right-Rear).....	59 80 (Note 10.045-1 Type 2).....	1	315 5342
SPACER.....	59 01: 59 10-20-80 (Note 10.045-1 Type 1)....	4	315 0290
	59 10-20-80 (Note 10.045-1 Type 2).....	2	315 5580
SCREW, Spacer.....	59 01: 59 10-20 (Note 10.045-1 Type 1).....	2	315 0285
	59 10-20-80 (Note 10.045-1 Type 2).....	2	315 5317
	59 80 (Note 10.045-1 Type 1).....	2	315 3049
WASHER (Plain), Spacer Screw.....	59 01-10-20-80.....	4	311 7621
NUT, Spacer Screw.....	59 01: 59 10-20 (Note 10.045-1 Type 1).....	2	G442834
	59 10-20-80 (Note 10.045-1 Type 2).....	2	G272712
	59 80 (Note 10.045-1 Type 1).....	2	G124634
GROMMET, Spacer Screw.....	59 01: 59 10-20-80 (Note 10.045-1 Type 1)....	4	313 3578
	59 10-20-80 (Note 10.045-1 Type 2).....	4	95 205

NOTE 10.045-1: Two Types of Front Suspension Lower Control Arms and Front Shock Absorbers are being used on 59 10-20-80. They are identified as follows:

Type 1: Used on Domestic and Export. The lower end of the Shock Absorber is attached to a Bolt which goes thru the lower Control Arms.

Type 2: Used on Export only. The lower end of the Shock Absorber is attached to a Bolt which goes thru a Bracket mounted on the lower Control Arms.



## 10.050 BAR - BOLT, Front Suspension Lower Control Arm Pivot

## BAR, Front Suspension Lower Control Arm Pivot

BAR.....	59 01.....	2	313 5833
BUSHING.....	59 01.....	4	315 4730
BOLT, To Body (Short).....	59 01.....	3	G180843
(Long).....	59 01.....	1	G191695
WASHER, Pivot Bar Bushing (Inner).....	59 01.....	4	313 3507
(Outer).....	59 01.....	4	313 3506
To Body Bolt.....	59 01.....	8	315 4534
NUT, Pivot Bar.....	59 01.....	4	G442832
To Body Bolt.....	59 01.....	4	G442832
SPACER, Pivot Bar (Thick)("U").....	59 01.....	8	312 4317
(Thin)("U").....	59 01.....	12	312 4316

## BOLT, Front Suspension Lower Control Arm Pivot

BOLT.....	59 10-20-80.....	4	314 9192
WASHER (Eccentric), Bolt.....	59 10-20-80.....	4	314 0769
NUT, Bolt.....	59 10-20-80.....	4	314 9195

## 10.051 BRACE, Front Suspension Lower Control Arm Pivot Bar

BRACE.....	59 01.....	1	315 4319
BOLT, To Pivot Bar.....	59 01.....	4	313 8066
WASHER (Bite), To Pivot Bar Bolt.....	59 01.....	4	313 3603

## 10.066 ARM, Front Suspension Upper Control

ARM.....	59 01.....	2	313 5246
(Incl. Bushing)(Left-Front).....	59 10-20-80.....	1	314 9642
(Right-Front).....	59 10-20-80.....	1	314 9643
(Left-Rear).....	59 10-20-80.....	1	314 9643
(Right-Rear).....	59 10-20-80.....	1	314 9642
SPACER, Arm.....	59 10-20-80.....	2	313 3532
SCREW, Spacer.....	59 01.....	2	G189344
	59 10-20-80.....	2	G181675
WASHER (Plain), Spacer Screw.....	59 10-20-80.....	2	800 0183
(Lock), Spacer Screw.....	59 01-10-20-80.....	2	G103328
NUT, Spacer Screw.....	59 01-10-20-80.....	2	G103027

## 10.068 BUMPER, Front Suspension Upper Control Arm

BUMPER.....	59 01.....	2	314 2584
	59 10-20-80.....	4	313 3531

## 10.069 BAR - BOLT, Front Suspension Upper Control Arm Pivot

## BAR, Front Suspension Upper Control Arm Pivot

BAR.....	59 01.....	2	313 3598
BUSHING, Bar.....	59 01.....	4	313 3508
BOLT, To Body.....	59 01.....	4	G180843
WASHER, Pivot Bar Bushing (Inner).....	59 01.....	4	313 3507
(Outer).....	59 01.....	4	313 3506
To Body Bolt.....	59 01.....	4	800 0197



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NUT, Pivot Bar.....	59 01.....	4	G443340
To Body Bolt.....	59 01.....	4	G442832
SPACER, Pivot Bar (31/32" Long).....	59 01.....	4	314 2500
(27/32" Long).....	59 01.....	4	315 7984

**BOLT, Front Suspension Upper Control Arm Pivot**

BOLT.....	59 10-20-80.....	4	G181712
NUT, Bolt.....	59 10-20-80.....	4	G442832

**10.100 LINKAGE, Steering**

LINKAGE (Less Pitman And Idler Arm).....	59 01.....	1	315 5694
	59 10 (LHD-LPS).....	1	315 3448
	59 10 (RHD).....	1	315 3559
	59 80 (LHD-LPS).....	1	315 3200
	59 80 (RHD).....	1	315 4583

**10.104 ARM, Steering Linkage Pitman**

ARM.....	59 01 (LHD).....	1	315 4188
	59 80 (LHD-LPS).....	1	315 3199
	59 80 (RHD).....	1	315 3577
(Incl. Stop Pin).....	59 10 (LHD-LPS).....	1	315 3432
	59 10 (LHD-WPS).....	1	315 3370
	59 10 (RHD).....	1	315 3549
	59 20 (LPS).....	1	315 5502
	59 20 (WPS).....	1	315 3355
	59 80 (WPS).....	1	315 3399
PIN, Pitman Arm Stop.....	59 10-20: 59 80 (WPS).....	1	315 3266
STUD.....	59 10-20-80 (WPS).....	1	320 1352
SPACER, Pitman Arm Stud To Adjusting Plug.....	59 10-20 (WPS).....	1	320 1354
	59 80 (WPS).....	1	320 1353
PIN (Roll), Stud To Cylinder.....	59 10-20-80 (WPS).....	1	311 9809
NUT, Stud To Cylinder.....	59 10-20-80 (WPS).....	1	311 9808
WASHER, Stud To Cylinder (Outer).....	59 10-20-80 (WPS).....	1	311 6988
(Inner).....	59 10-20-80 (WPS).....	1	311 8796
BUSHING, Stud To Cylinder (Above & Below Ball).....	59 10-20-80 (WPS).....	2	311 9802
CUSHION, Stud To Cylinder.....	59 10-20-80 (WPS).....	2	311 8797
RETAINER, Stud Cushion.....	59 10-20-80 (WPS).....	2	320 1347
WASHER (Lock), To Cross Shaft.....	59 01.....	1	320 0956
	59 10-20-80.....	1	311 8263
NUT, To Cross Shaft.....	59 01.....	1	56 642
	59 10-20-80.....	1	320 0501
(Lock), To Pitman Arm.....	59 10-20-80 (WPS).....	1	G443340
(Hex. Slotted), To Pitman Arm.....	59 10-20-80 (WPS).....	1	G125250
PIN (Cotter), To Pitman Arm.....	59 10-20-80 (WPS).....	1	G108635

**10.108 ARM, Steering Linkage Idler**

ARM.....	59 20 (Note 10.122-1 Type 1).....	2	315 3574
	59 20 (Note 10.122-1 Type 2).....	2	315 7595
(Incl. Bushing).....	59 01 (LHD-LPS).....	1	315 4187
	59 80 (LPS).....	1	315 3581
(Incl. Grommet, Sleeve And Bushing).....	59 10 (LHD-LPS).....	1	315 4390
	59 10 (RHD).....	1	315 4529
GROMMET, To Cross Tube Stud.....	59 10 (LPS).....	1	313 7255
SLEEVE, Grommet.....	59 10 (LPS).....	1	313 7262
STUD (In Cross Tube).....	59 10 (LPS).....	1	320 1052
WASHER, To Cross Tube Stud (33/64 x 7/8).....	59 10 (LPS).....	1	28 575



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	(13/32 x 13/16).....	59 10 (LPS).....	1	G120394
PIN (Cotter), To Cross Tube Stud.....		59 10 (LPS).....	1	G103362
<b>10.110 BUSHING, Steering Linkage Idler Arm</b>				
BUSHING.....		59 01-80 (LPS).....	1	315 3573
		59 10 (LPS).....	1	315 4563
(In Crossmember).....		59 20.....	2	315 3573
<b>10.112 PIN - BOLT, Steering Linkage Idler Arm Pivot</b>				
<b>PIN, Steering Linkage Idler Arm Pivot</b>				
PIN.....		59 20.....	2	315 5534
SPACER.....		59 20.....	2	315 5535
BUSHING (In Crossmember).....		59 20.....	2	315 3573
WASHER (Plain), To Idler Arm.....		59 01 (LHD).....	1	800 0207
		59 20 (2 Req.): 59 80 (LPS).....	AR	800 0193
To Crossmember.....		59 20.....	2	800 0193
(Lock), To Idler Arm.....		59 01 (LHD).....	1	G121574
To Crossmember.....		59 20.....	2	G120384
NUT, To Crossmember.....		59 20.....	2	G442832
To Idler Arm.....		59 01 (LHD).....	1	G121358
		59 20.....	2	G120371
		59 80 (LPS).....	1	G102647
PIN (Cotter), To Idler Arm.....		59 80 (LPS).....	1	G103374
<b>BOLT, Steering Linkage Idler Arm Pivot</b>				
BOLT.....		59 10 (LPS).....	1	313 1679
BUSHING (In Idler Arm).....		59 10 (LPS).....	1	315 4563
SPRING, Bushing.....		59 10 (LPS).....	1	315 4562
SEAL, Bushing Dirt.....		59 10 (LPS).....	1	313 3771
WASHER (Plain), Bolt.....		59 10 (LPS).....	2	800 0207
NUT, Bolt.....		59 10 (LPS).....	1	G102639
OILER, Bolt.....		59 10 (LPS).....	1	G271287
<b>10.114 BRACKET, Steering Linkage Idler Arm</b>				
BRACKET.....		59 01.....	1	315 4185
		59 10 (LHD-LPS).....	1	315 3567
		59 10 (RHD).....	1	315 3575
(Incl. Pin).....		59 80 (LHD-LPS).....	1	315 3584
		59 80 (RHD).....	1	315 3588
BOLT.....		59 10 (LPS).....	2	G181641
(Short).....		59 80 (LPS).....	1	G181678
(Long).....		59 80 (LPS).....	1	800 0041
WASHER (Plain), Bolt.....		59 10 (LPS).....	4	800 0165
		59 80 (LPS).....	2	800 0181
(Lock), Bolt.....		59 10 (LPS).....	2	G120382
		59 80 (LPS).....	2	311 8257
NUT, Bolt.....		59 10 (LPS).....	2	G120369
		59 80 (LPS).....	2	311 7755
<b>10.118 SUPPORT, Steering Linkage Anti-Roll</b>				
SUPPORT.....		59 10 (LPS).....	1	315 4392
GROMMET, To Cross Tube Stud.....		59 10 (LPS).....	1	313 7255
SLEEVE, Grommet.....		59 10 (LPS).....	1	313 7262
WASHER (Plain), Cross Tube Stud (33/64 x 7/8)..		59 10 (LPS).....	1	28 575
	(13/32 x 13/16)	59 10 (LPS).....	1	G120394







	59 80.....	AR	311 3960
(89°)(1/4-28).....	59 10 (RHD).....	2	G271290
(Straight)(1/4-28).....	59 20 (Note 10.122-1 Type 1).....	AR	G271287
<b>10.222 TUBE ASSEMBLY, Steering Linkage Tie Rod Adjusting (Incl. Clamps, Bolts And Nuts)</b>			
TUBE ASSEMBLY.....	59 01: 59 10 (LHD): 59 20-80.....	AR	320 0671
	59 10 (RHD).....	2	320 1065
<b>10.224 CLAMP, Steering Linkage Tie Rod Adjusting Tube</b>			
CLAMP.....	59 01: 59 10 (LHD): 59 20-80.....	AR	91 607
	59 10 (RHD).....	4	320 1066
BOLT.....	59 01: 59 10 (LHD): 59 20-80.....	AR	G181613
	59 10 (RHD).....	4	320 1067
WASHER (Lock), Bolt.....	59 01: 59 10 (LHD): 59 20-80.....	AR	G120214
NUT, Bolt.....	59 01: 59 10 (LHD): 59 20-80.....	AR	G120368
	(Nylok)(Incl. Nylon Pellet).....	59 10 (RHD): 59 20.....	AR 320 1068
<b>10.232 RUBBER, Steering Linkage Tie Rod End Dust Cover</b>			
RUBBER.....	59 01-10 (LPS)(2 Req.): 59 10 (LHD-WPS)		
	(4 Req.).....	AR	311 5833
	59 20 (8 Req.)(Note 10.122-1 Type 1):		
	59 80 (LPS)(2 Req.): 59 80 (WPS)(4 Req.)..	AR	320 0441
	59 20 (Note 10.122-1 Type 2).....	AR	320 1597
SEAL, To Idler Arm.....	59 20 (Note 10.122-1 Type 2).....	2	315 8345
<b>10.234 NUT, Steering Linkage Tie Rod End Dust Cover</b>			
NUT.....	59 01-10 (LHD-LPS)(2 Req.): 59 10		
	(LHD-WPS)(4 Req.).....	AR	311 3957
	59 10 (RHD).....	2	G272073
	59 20 (LPS)(8 Req.): 59 20 (WPS)(7 Req.):		
	59 80 (2 Req.).....	AR	311 3061
To Cylinder.....	59 20 (WPS)(1 Req.): 59 80 (WPS)(2 Req.)....	AR	315 3361
PIN, Cotter.....	59 01-10-20-80.....	AR	G103374
<b>10.240 TUBE, Steering Linkage Cross</b>			
TUBE.....	59 01 (LHD).....	1	311 8646
	59 10 (LHD-LPS).....	1	320 0805
	59 10 (RHD).....	1	320 1051
	59 80 (LHD-LPS).....	1	320 0688
	59 80 (RHD).....	1	320 0804
<b>10.242 PLUG, Steering Linkage Cross Tube Adjusting</b>			
PLUG.....	59 01-10 (LHD-LPS).....	2	311 5477
	59 10 (RHD).....	2	320 1053
	59 80 (LPS).....	2	311 5811
PIN (Cotter).....	59 01: 59 10 (LPS).....	2	G103376
	59 80 (LPS).....	2	G103388
<b>10.244 SEAT, Steering Linkage Cross Tube Ball</b>			
SEAT (For Tie Rods, Pitman And Idler Arm).....	59 01 (LHD).....	6	311 3949
(For Tie Rods And Pitman Arm).....	59 10 (LHD-LPS).....	4	311 3949



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(For Tie Rods And Pitman Arm).....	59 10 (RHD).....	4 320 1054
(For Tie Rods).....	59 80 (LPS).....	4 311 5807
(For Pitman And Idler Arm).....	59 80 (LPS).....	2 311 5808

**10.246 SPRING, Steering Linkage Cross Tube Safety Plug**

SPRING.....	59 01-10 (LHD-LPS).....	2 311 8651
	59 10 (RHD).....	2 320 1055
	59 80 (LPS).....	2 310 4339
PLUG, Safety.....	59 01-10 (LHD-LPS).....	2 311 8650
	59 10 (RHD).....	2 320 1056
	59 80 (LPS).....	2 320 0692

**10.248 SPACER, Steering Linkage Cross Tube**

SPACER (Long).....	59 01 (LHD).....	1 311 8649
	59 10 (RHD).....	1 320 1058
	59 80 (LPS).....	1 320 0691
(Short).....	59 01 (LHD).....	1 311 8648
	59 10 (RHD).....	1 320 1057
	59 80 (LPS).....	1 320 0690
(2-21/32").....	59 10 (LHD-LPS).....	1 320 0806

**10.250 WASHER, Steering Linkage Cross Tube**

WASHER.....	59 01-10 (LHD-LPS).....	2 311 8647
	59 10 (RHD).....	1 320 1059
	59 80 (LPS).....	2 320 0689

**10.252 OILER, Steering Linkage Cross Tube**

OILER.....	59 01-10 (LPS).....	2 G271287
	59 80 (LPS).....	2 311 3377

**10.253 STUD, Steering Linkage Cross Tube Ball**

STUD (For Pitman Arm).....	59 10 (LHD-LPS).....	1 320 0650
	59 10 (RHD).....	1 320 1060
(For Pitman And Idler Arm).....	59 01.....	2 320 0650
	59 80 (LPS).....	2 311 5806
NUT.....	59 01 (2 Req.): 59 10 (LPS)(1 Req.).....	AR G272073
	59 80 (LPS).....	2 G125250
PIN (Cotter).....	59 01 (2 Req.): 59 10 (LPS)(1 Req.):	
	59 80 (LPS).....	AR G103374

**10.254 COVER, Steering Linkage Cross Tube Ball Stud**

COVER (For Tie Rods).....	59 01-10 (LHD-LPS).....	2 311 3964
	59 80 (LPS).....	2 311 5816
(For Pitman Arm).....	59 10 (LPS).....	1 315 4082
(For Pitman And Idler Arm).....	59 01 (LHD).....	2 315 4082
	59 80 (LPS).....	2 311 5814
SPRING (For Tie Rods).....	59 01-10 (LHD-LPS).....	2 311 3965
	59 80 (LPS).....	2 310 4338
(For Pitman Arm).....	59 10 (LPS).....	1 315 4083
(For Pitman And Idler Arm).....	59 01 (LHD).....	2 315 4083
RUBBER (For Pitman And Idler Arm).....	59 80 (LHD-LPS).....	2 311 5815

**10.260 STABILIZER, Front Suspension Sway**

STABILIZER (Incl. Cushion).....	59 80.....	1 315 3149
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BRACKET (Welded To Lower Control Arm).....	59 80.....	2	315 3050
LINK, To Crossmember.....	59 80.....	2	315 3244
BUSHING, Link.....	59 80.....	2	315 2904
GROMMET, Link To Crossmember.....	59 80.....	4	315 2909
RETAINER, Link To Crossmember Lower Grommet (Lower).....	59 80.....	2	315 2906
Link To Crossmember Upper Grommet (Upper).....	59 80.....	2	315 2907
Link To Crossmember Upper Grommet (Lower).....	59 80.....	2	315 2908
CUSHION, To Lower Control Arm.....	59 80.....	2	313 3768
CLAMP, To Lower Control Arm.....	59 80.....	2	315 3123
SCREW, To Lower Control Arm Clamp.....	59 80.....	2	G181650
WASHER (Plain), To Lower Control Arm Clamp....	59 80.....	2	800 0165
(Lock), To Lower Control Arm Clamp.....	59 80.....	2	G120382
NUT, To Lower Control Arm Clamp Screw.....	59 80.....	2	G120369
Link To Crossmember.....	59 80.....	2	G442828
10.266 BRACKET, Front Suspension Sway Stabilizer Lower			
BRACKET (Welded To Lower Control Arm).....	59 80.....	2	315 3050
10.280 WHEEL, Steering			
WHEEL (Used Less Horn Ring).....	59 01.....	1	315 4359
(Black).....	59 10-20.....	1	315 3791
(Used With Horn Ring).....	59 01.....	1	315 4333
(Black).....	59 10-20.....	1	315 3322
(Black).....	59 80.....	1	315 3750
(Blue).....	59 10-20.....	1	315 6163
(Blue).....	59 80.....	1	315 6167
(Green).....	59 10-20.....	1	315 6164
(Green).....	59 80.....	1	315 6168
(Copper).....	59 10-20-80.....	1	315 7154
(Black And Gray)....	59 80.....	1	315 3803
(Black And Yellow)..	59 80.....	1	315 6177
(Black And Copper)..	59 80.....	1	315 6174
(Black And Hibiscus)	59 80.....	1	315 6175
(Black And Oriental Red).....	59 80.....	1	315 6171
(Black & Aqua Mist).	59 80.....	1	315 6176
(Blue And Blue)....	59 80.....	1	315 6172
(Green And Green)...	59 80.....	1	315 6173
(Copper And Beige)..	59 80.....	1	315 7156
ADAPTER.....	59 01 (Note 10.280-1).....	1	315 4375
	59 01 (Note 10.280-2).....	1	315 7267
RING, Trim (Used Less Horn Ring)(Black).....	59 01.....	1	314 8585
	59 10-20.....	1	315 3892
SCREW, Trim Ring (Round Head Cross Recess Tapp- ing)(Type B)(#8 - 18 x 3/8)	59 01.....	3	
Trim Ring (Pan Head Slotted Machine) (#8 - 32 x 7/8).....	59 01.....	2	
	59 10-20.....	2	315 3887
WASHER (Lock), Trim Ring Screw.....	59 10-20.....	2	G131095
NUT, Trim Ring Screw.....	59 10-20.....	2	G271163

NOTE 10.280-1: On 59 01 used prior to Serial No. M-54643 and beg. with M-91456.

NOTE 10.280-2: On 59 01 used beg. with Serial No. M-54643 and prior to M-91456.



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10.300

## 10.282 NUT, Steering Wheel To Steering Gear Tube

NUT..... 59 01-10-20-80..... 1 314 9559

## 10.284 CAP, Steering Wheel

CAP (Used With Horn Ring)..... 59 01-10-20..... 1 315 3860  
 59 80..... 1 315 4156  
 RING, Retaining..... 59 01-10-20-80..... 1 313 1585

## 10.290 GEAR, Steering

GEAR (Less Jacket Tube)..... 59 01 (Note 10.290-1 Type 1)..... 1 315 4376  
 59 01 (Note 10.290-1 Type 2)..... 1 315 7553  
 59 10 (LHD): 59 20 (WPS)..... 1 315 3246  
 59 10 (RHD)..... 1 315 3247  
 59 20 (LPS)..... 1 315 6698  
 59 80 (LHD)..... 1 315 0108  
 59 80 (RHD)..... 1 315 3863

## 10.292 HOUSING, Steering Gear

HOUSING..... 59 01 (Note 10.290-1 Type 1)..... 1 320 0949  
 59 01 (Note 10.290-1 Type 2)..... 1 320 1586  
 59 10 (LHD): 59 20..... 1 320 0495  
 59 10 (RHD)..... 1 320 0509  
 59 80 (LHD)..... 1 320 0511  
 59 80 (RHD)..... 1 320 0634  
 CAP, Dirt Shedder (At Cross Shaft)..... 59 01 (Note 10.290-1 Type 1)..... 1 312 8976  
 59 01 (Note 10.290-1 Type 2)..... 1 315 7554  
 WASHER (Felt)..... 59 01..... 1 311 4017  
 PLUG, Expansion..... 59 80 (LHD)..... 1 G105603  
 SHIELD, Heat..... 59 20-80..... 1 315 3055  
 SCREW, Heat Shield..... 59 20-80..... 2 G179789  
 WASHER (Lock), Heat Shield Screw..... 59 20-80..... 2 G103319

## 10.294 PLUG, Steering Gear Housing Oil Filler

PLUG..... 59 01..... 1 311 4016  
 59 10-20..... 1 G103880  
 59 80..... 1 G103867

## 10.296 COVER, Steering Gear Housing Worm

COVER (Incl. Tube)..... 59 01..... 1 320 0957  
 SCREW, To Housing..... 59 01..... 4 G180075

## 10.298 SHIM, Steering Gear Housing Worm Cover

SHIM (Thick)..... 59 01..... AR 24 404  
 (Thin)..... 59 01..... AR 24 405

## 10.300 COVER, Steering Gear Housing Cross Shaft

COVER (Side)..... 59 01..... 1 320 0950  
 (Incl. Cross Shaft Bushing)..... 59 10-20-80..... 1 320 0494  
 SCREW, To Housing..... 59 01..... 4 G180075  
 59 10-20-80..... 3 320 0499

NOTE 10.290-1: Two types of Steering Gears were installed on 59 01 Series. They are identified as follows.  
 Type 1: Has a Dirt Shedder Cap with an open end dimension of 1-29/32".  
 Type 2: Has a Dirt Shedder Cap with an open end dimension of 2-1/4".



WASHER (Lock), To Housing Screw.....	59 10-20-80.....	3	G103321
10.302 GASKET, Steering Gear Housing Cross Shaft Cover			
GASKET.....	59 01.....	1	320 0951
	59 10-20-80.....	1	320 0500
10.306 SHAFT, Steering Gear Cross			
SHAFT.....	59 01.....	1	320 0953
	59 10-20.....	1	320 0503
	59 80.....	1	320 0513
WASHER (Thrust).....	59 01.....	1	320 0954
10.307 BUSHING, Steering Gear Housing Cross Shaft			
BUSHING.....	59 01.....	2	320 0952
	59 10-20 (1 Req.): 59 80 (2 Req.).....	AR	320 0496
10.308 SCREW, Steering Gear Cross Shaft Adjusting			
SCREW.....	59 01.....	1	311 9268
	59 10-20-80.....	1	320 0498
NUT (Lock).....	59 01.....	1	311 9269
	59 10-20-80.....	1	G124929
WASHER (Thrust).....	59 01.....	1	320 0954
10.309 SHIM KIT, Steering Gear Cross Shaft Adjusting Screw			
SHIM KIT.....	59 10-20-80.....	1	320 0507
10.310 SEAL - RETAINER, Steering Gear Cross Shaft			
SEAL (Incl. Retainer).....	59 01.....	1	311 2948
	59 80 (LHD).....	1	320 0514
(Less Retainer).....	59 10-20: 59 80 (RHD).....	1	320 0504
RETAINER, Seal.....	59 10-20: 59 80 (RHD).....	1	320 0505
10.314 TUBE, Steering Gear			
TUBE (Incl. Worm Bearing And Nut).....	59 01.....	1	320 0955
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 10 (LHD): 59 20 (WPS).....	1	320 0497
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 10 (RHD).....	1	320 0508
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 20 (LPS)(Note 10.314 -1 Type 1).....	1	320 1464
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 20 (LPS)(Note 10.314-1 Type 2).....	1	320 2106
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 80 (LHD).....	1	320 0512
(Incl. Worm, Ball Bearings, Nuts, Guides, Clamp And Bolt).....	59 80 (RHD).....	1	320 0635

NOTE 10.314-1: Two Types of Steering Gear Tubes were installed on 59 20 (LPS) Series. They are identified as follows:

Type 1: The Steering Gear Worm Ball Bearings Return Guide Clamp is fastened to the Bearing Nut (Follower) with one Bolt.

Type 2: The Steering Gear Worm Ball Bearings Return Guide Clamp is fastened to the Bearing Nut (Follower) with Three Bolts.



## 10.316 BEARING, Steering Gear Worm Ball

BEARING.....	59 10-20-80.....	54	320 0517
NUT (Follower).....	59 10 (LHD): 59 20 (WPS): 59 80 (RHD).....	1	320 0639
	59 10 (RHD): 59 80 (LHD).....	1	320 0638
	59 20 (LPS)(Note 10.314-1 Type 1).....	1	320 1467
	59 20 (LPS)(Note 10.314-1 Type 2).....	1	320 2130
GUIDE, Bearing Return.....	59 10 (LHD): 59 20 (WPS): 59 80 (RHD).....	4	320 0516
	59 10 (RHD): 59 80 (LHD).....	4	320 0515
	59 20 (LPS).....	4	320 1466
CLAMP, Bearing Return Guide.....	59 10 (LHD): 59 20 (WPS): 59 80 (RHD).....	1	320 0519
	59 10 (RHD): 59 80 (LHD).....	1	320 0518
	59 20 (LPS)(Note 10.314-1 Type 1).....	1	320 1465
	59 20 (LPS)(Note 10.314-1 Type 2).....	1	320 2129
BOLT, Brg. Return Guide Clamp (Incl. L/Washer).....	59 10-80: 59 20 (Note 10.314-1 Type 1).....	1	320 0637
	59 20 (LPS)(Note 10.314-1 Type 2).....	3	320 2128

## 10.318 NUT, Steering Gear Tube

NUT.....	59 01-10-20-80.....	1	314 9559
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## 10.320 SEAL, Steering Gear Tube Oil

SEAL.....	59 10: 59 20 (WPS).....	1	320 0506
	59 20 (LPS): 59 80 (RHD).....	1	320 0636

## 10.322 BEARING - RETAINER, Steering Gear Worm Roller

BEARING.....	59 01.....	2	49 315
	59 10-20-80.....	2	320 0491
RETAINER (Lower).....	59 10-20: 59 80 (RHD).....	1	320 0493

## 10.324 CUP, Steering Gear Worm Ball Bearing

CUP.....	59 10-20-80.....	2	320 0492
(Upper).....	59 01.....	1	24 416
(Lower).....	59 01.....	1	28 523

## 10.326 ADJUSTER, Steering Gear Worm Ball Bearing

ADJUSTER (Lower)(Less Brg., Retainer And Cup).....	59 10-20: 59 80 (RHD).....	1	320 0490
(Upper)(Incl. Cup).....	59 80 (LHD).....	1	320 0510
NUT.....	59 10-20-80.....	1	320 0502

## 10.338 TUBE, Steering Gear Jacket

TUBE.....	59 01.....	1	315 6393
	59 10-20-80.....	1	315 6392
JACKET (Upper Half).....	59 10-20-80 (WST)(WOD).....	1	314 6180
	59 10-20-80 (WAT).....	1	315 3529
(Lower Half).....	59 10-20-80 (WST)(WOD).....	1	314 6179
	59 10-20-80 (WAT).....	1	315 3530
BRACKET (Incl. Pin).....	59 10-20-80.....	1	315 8638
INSULATOR (1-3/4 x 1-1/2 I.D.).....	59 10-20-80.....	3	314 6625
(To Toeboard)(1-1/2 x 1-1/2 I.D.)....	59 10-20.....	1	315 5469
SLEEVE (Rubber).....	59 80.....	1	315 3416
SEAL, To Housing (Sponge Rubber).....	59 01.....	1	312 7375
(Hard Rubber).....	59 01.....	1	55 350
ANTI-SLIP, Upper Jacket ("J" Shape Spring Nut).....	59 10-20-80 (WST)(WOD).....	AR	312 3436
SCREW, Jacket Tube To Jacket Tube.....	59 10-20-80.....	2	G153994



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Upper And Lower Jacket Tube To Instrument Panel (3/8 - 16 x 3-3/4").....	59 10-20-80.....	2	800 0333
Upper And Lower Jacket Tube To Instrument Panel (3/8 - 16 x 4").....	59 10-20-80.....	2	315 7037
WASHER (Lock), Jacket Tube To Jacket Tube Screw	59 10-20-80.....	2	G120214
Upper And Lower Jacket Tube To Instr. Panel (Spring Lock)...	59 10-20-80.....	AR	G120382
Upper And Lower Jacket Tube To Instrument Panel (Countersunk External Tooth).....	59 10-20.....	AR	G138617
NUT, Upper & Lower Jacket Tube To Instr. Panel.	59 10-20-80.....	AR	G120377
<b>10.339 SPACER - CUSHION, Steering Gear Jacket Tube To Instrument Panel</b>			
SPACER.....	59 10.....	2	315 5468
CUSHION.....	59 01.....	1	312 8313
RETAINER, Cushion.....	59 01.....	1	312 8314
BOLT, Cushion Retainer.....	59 01.....	3	G121926
NUT, Cushion Retainer Bolt.....	59 01.....	3	G120375
<b>10.344 BEARING, Steering Gear Jacket Tube Upper</b>			
BEARING.....	59 01-10-20-80.....	1	310 4775
SPACER.....	59 01-10-20-80.....	1	310 4375
SPRING.....	59 01-10-20-80.....	1	310 4620
<b>10.346 BUSHING, Steering Gear Jacket Tube Lower</b>			
BUSHING (Incl. Sleeve)(Nylon).....	59 10-20.....	1	315 5349
SCREW, Bushing.....	59 10-20.....	1	G178812
<b>10.348 CLAMP, Steering Gear Jacket Tube To Gear Housing Adapter</b>			
CLAMP (Incl. Screw And Nut).....	59 01.....	1	313 0132
SCREW.....	59 01.....	1	G181004
WASHER (Lock), Clamp Screw.....	59 01.....	1	G120214
NUT, Clamp Screw.....	59 01.....	1	G120368
<b>10.350 PLATE - GROMMET, Steering Gear Jacket Tube To Toeboard</b>			
PLATE, Support.....	59 10-20 (WST)(WOD).....	1	315 5457
	59 10-20 (WAT).....	1	315 5499
	59 80 (WST)(WOD).....	1	315 3415
	59 80 (WAT).....	1	315 3838
GROMMET.....	59 10-20-80.....	1	314 7255
(Upper).....	59 01.....	1	313 0464
(Lower).....	59 01.....	1	315 6389
SEAL.....	59 10-20-80.....	1	315 3412
SCREW, Plate To Toeboard.....	59 10-20-80.....	4	G172429
Grommet To Toeboard.....	59 01.....	4	800 0122
WASHER (Plain), Plate To Toeboard Screw.....	59 10-20-80.....	4	G120392
Grommet To Toeboard Screw.....	59 01.....	4	800 0143
<b>10.354 SPACER - BOLT, Steering Gear To Side Sill</b>			
SPACER.....	59 10 (LHD): 59 20.....	1	315 3332
	59 10 (RHD).....	1	315 3523
	59 80 (LHD).....	1	315 3201
	59 80 (RHD).....	1	315 3875
STUD, Gear To Spacer.....	59 80 (RHD).....	1	315 3878



BOLT, Gear To Sill (7/16 - 20 x 1).....	59 01.....	1	G181666
(7/16 - 20 x 4-1/2).....	59 01.....	1	G187612
(7/16 - 20 x 2-1/4).....	59 01.....	1	G181675
(3/8 - 24 x 3-1/2).....	59 80 (RHD).....	1	G187044
(3/8 - 24 x 4).....	59 80 (RHD).....	1	G189331
Gear To Spacer (3/8 - 16 x 1-1/4).....	59 10-20.....	3	G180124
Spacer To Sill (7/16 - 20 x 3).....	59 10-20 (3 Req.): 59 80 (RHD)(1 Req.).....	AR	G181678
Gear And Spacer To Sill (7/16 - 14 x 3)..	59 80 (LHD).....	2	G180160
(7/16-14 x 3-1/2)	59 80 (LHD).....	1	G180162
WASHER (Plain), Gear To Sill Bolt.....	59 01.....	2	800 0187
Spacer To Sill Bolt.....	59 80 (RHD).....	2	800 0165
Gear And Spacer To Sill Bolt...	59 10-20.....	3	800 0183
(Lock), Gear To Sill Bolt.....	59 80 (RHD).....	1	800 0181
Gear To Spacer Bolt And Stud....	59 80 (LHD).....	3	800 0181
Spacer To Sill Bolt.....	59 01.....	4	311 8257
Gear And Spacer To Sill Bolt....	59 80 (RHD).....	2	G120382
Gear To Spacer Bolt And Stud....	59 10-20 (3 Req.): 59 80 (RHD)(1 Req.).....	AR	G120382
Spacer To Sill Bolt.....	59 10-20 (3 Req.): 59 80 (RHD)(1 Req.).....	AR	311 8257
Gear And Spacer To Sill Bolt....	59 80 (LHD).....	3	311 8257
NUT, Gear To Sill Bolt.....	59 01.....	3	311 7755
Spacer Stud.....	59 80 (RHD).....	2	G120369
Spacer To Sill Bolt.....	59 80 (RHD).....	1	G120369
Spacer To Sill Bolt.....	59 10-20 (3 Req.): 59 80 (RHD)(1 Req.).....	AR	311 7755

10.357 BRACE, Steering Gear To Upper Control Arm Pivot Bar

BRACE.....	59 10-20 (LHD).....	1	315 5685
	59 10 (RHD).....	1	315 5686
BOLT, To Steering Cross Shaft Cover.....	59 10: 59 20 (LHD).....	1	G180121
WASHER (Plain), To Strg. Cross Shaft Cover Bolt	59 10: 59 20 (LHD).....	1	800 0165
(Lock), To Strg. Cross Shaft Cover Bolt.	59 10: 59 20 (LHD).....	1	G138489

10.360 POWER STEERING KIT

POWER STEERING KIT.....	59 10 (LAC).....	1	320 1674
	59 10 (WAC).....	1	320 1675
	59 20 (LAS-LAC).....	1	320 1676
	59 20 (LAS-WAC).....	1	320 1677
	59 20 (WAS-LAC).....	1	320 1678
	59 20 (WAS-WAC).....	1	320 1679
	59 80 (LAS-LAC).....	1	320 1680
	59 80 (LAS-WAC).....	1	320 1681
	59 80 (WAS-LAC).....	1	320 1682
	59 80 (WAS-WAC).....	1	320 1683

10.395 CYLINDER, Power Steering

CYLINDER (Less Pitman Arm).....	59 10.....	1	320 1371
	59 20.....	1	320 1370
	59 80 (Note 10.395-1 Type 1).....	1	320 0790
	59 80 (Note 10.395-1 Type 2).....	1	320 1369

NOTE 10.395-1: Two Types of Power Steering Cylinders were installed on 59 80 Series. They are identified as follows:

- Type 1: The Hose connections on Cylinder are located to the outside of Pitman Arm Stud. The Hose Fittings on Cylinder are non-replaceable.
- Type 2: The Hose connections on Cylinder are located to the inside of Pitman Arm Stud. The Hose Fittings on Cylinder are replaceable.



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SEAL KIT, Cylinder (Incl. 1-3201346, 1-3119945)	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1372
(Incl. 1-3119801, 1-3119945)	59 80 (Note 10.395-1 Type 1).....		1	320 0944
PLUG, Adjusting.....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1345
	59 80 (Note 10.395-1 Type 1).....		1	311 9800
OILER, Pitman Arm Valve Stud (In Cylinder).....	59 10-20-80.....		1	311 6987
 <b>10.396 TUBE, Power Steering Cylinder Outer</b>				
TUBE.....	59 10.....		1	320 1428
	59 20.....		1	320 1427
	59 80 (Note 10.395-1 Type 2).....		1	320 1426
 <b>10.397 CYLINDER, Power Steering Cylinder Piston Rod</b>				
CYLINDER (Tube, Metal).....	59 10.....		1	320 1342
	59 20.....		1	320 1341
	59 80 (Note 10.395-1 Type 1).....		1	320 0772
	59 80 (Note 10.395-1 Type 2).....		1	320 1340
PLUG, Cylinder End (To Valve Spool Reaction Piston).....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1349
 <b>10.398 PISTON, Power Steering Cylinder Valve Spool Reaction</b>				
PISTON (Outer)(Between Adj. Plug And Valve Spool Adj. Plug).....	59 80 (Note 10.395-1 Type 1).....		1	311 9803
(Inner)(Between Spool And Base).....	59 80 (Note 10.395-1 Type 1).....		1	311 9804
(Between Piston Spring And Power Cylinder Base)(In Spool).....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1348
SPRING, Pitman Arm Stud Inner Ball Seat.....	59 80 (Note 10.395-1 Type 1).....		1	311 8806
PLUG, Valve Spool Adjusting.....	59 80 (Note 10.395-1 Type 1).....		1	311 8807
SEAT, Pitman Arm Stud Ball (Outer)(Between Spool Adjusting Plug And Pitman Arm Stud Ball (Small).....	59 80 (Note 10.395-1 Type 1).....		1	311 8805
Pitman Arm Stud Ball (Inner)(Large).....	59 80 (Note 10.395-1 Type 1).....		1	311 8804
BALL, Pitman Arm Stud And Spool (Between Stud Bushings).....	59 80 (Note 10.395-1 Type 1).....		1	311 9805
SEAL KIT, Valve Spool "O" Ring (Incl. All Valve Spool And Reaction Piston Rubber Seals And Outer Adj. Plug Cotter Pin).....	59 80 (Note 10.395-1 Type 1).....		1	311 9801
(Incl. All Valve Spool And Reaction Piston Rubber Seals).....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1346
RETAINER, Valve Spool Seal.....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1350
ROD END ASSY. KIT, Valve Spool (Incl. Roll Pin)	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1351
PIN (Roll), Valve Spool To Rod End.....	59 10-20: 59 80 (Note 10.395-1 Type 2).....		1	320 1360
 <b>10.405 ROD, Power Steering Cylinder Piston</b>				
ROD (Incl. Piston, Piston Ring And Nut).....	59 10-80.....		1	311 9791
	59 20.....		1	320 0770
RING, Rod Piston.....	59 10-20-80.....		1	311 9792
GROMMET, To Mounting Bracket.....	59 10-20-80.....		2	313 8582
WASHER (Retainer), To Mounting Bracket Grommet.	59 10-20-80.....		2	313 8583
NUT, To Mounting Bracket.....	59 10-20-80.....		1	311 6972
PIN (Cotter), To Mounting Bracket Nut.....	59 10-20-80.....		1	G103374



10.410 GUIDE, Power Steering Cylinder Piston Rod

GUIDE (Between Piston Rod Piston And End Plug)			
(Incl. 1-3119796 "T" Ring And			
Washers, 1-3119794 Seal, 1-3119795 "T"			
Ring Retainer, 1-3119935 Retainer)....	59 10-20-80.....	1	311 9793
SEAL, Rod Guide ("O" Ring).....	59 10-20-80.....	1	311 9794
SEAL KIT, End Plug And Guide (Incl. 1-3119794			
Seal, 1-3119796 "T" Ring Kit,			
1-3119798 Wiping Ring, 1-3119799			
Retainer).....	59 10-20-80.....	1	311 9945
"T" RING KIT, Rod Guide.....	59 10-20-80.....	1	311 9796
PLUG, End (Piston Rod End)(Incl. 1-3119798			
Ring, 1-3119799 Retainer).....	59 10-20: 59 80 (Note 10.395-1 Type 2).....	1	320 1344
	59 80 (Note 10.395-1 Type 1).....	1	311 9797
RING, Rod End Plug Wiping (In Plug).....	59 10-20-80.....	1	311 9798
RETAINER, Rod Guide Seal.....	59 10-20-80.....	1	311 9935
"T" Ring.....	59 10-20-80.....	1	311 9795
End Wiping Ring (In Plug).....	59 10-20-80.....	1	311 9799

10.427 BRACKET - ROD, Power Steering Cylinder To Sill Mounting

BRACKET, Power Steering Cylinder To Sill Mounting

BRACKET.....	59 10-20.....	1	315 3356
	59 80.....	1	315 3401
BRACE.....	59 10-20.....	1	315 2369
	59 80.....	1	315 3404
PLATE, Reinforcement.....	59 10-20.....	1	314 7152
BOLT, Bracket To Sill.....	59 10-20.....	2	G181678
(Long).....	59 80.....	1	313 1165
(Short).....	59 80.....	2	G181678
Brace To Bracket.....	59 80.....	1	G181614
Rear Crossmember.....	59 80.....	1	G181595
WASHER (Plain), Bracket To Sill Bolt.....	59 10-20.....	2	800 0181
	59 80.....	3	800 0183
(Lock), Bracket To Sill Bolt.....	59 10-20.....	2	311 8257
	59 80.....	3	311 8257
Brace To Brkt. And Crossmember..	59 80.....	2	G120214
NUT, Bracket To Sill Bolt.....	59 10-20.....	2	311 7755
	59 80.....	3	311 7755
Brace To Bracket And Rear Crossmember Bolt	59 80.....	2	G120368

ROD, Power Steering Cylinder To Sill Mounting Bracket To Rear Crossmember Brace

ROD.....	59 10.....	1	314 7153
	59 20.....	1	315 1448
	59 80 (WST)(WOD).....	1	315 3402
	59 80 (WAT).....	1	315 3403
BOLT, Rod To Front Crossmember.....	59 10.....	1	G181641
	59 20.....	1	G181643
To Rear Crossmember.....	59 80.....	1	G181666
WASHER (Plain), Rod To Front Crossmember.....	59 20.....	2	800 0165
To Mounting Bracket.....	59 10-20.....	AR	800 0165
	59 80.....	AR	311 7621
(Lock), Rod To Front Crossmember Bolt...	59 10.....	1	G120382
To Rear Crossmember Bolt....	59 80.....	1	311 8257
To Mounting Bracket.....	59 10-20.....	1	G120382
	59 80.....	1	G120898



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NUT, Rod To Front Crossmember Bolt.....	59 10.....	1	G120369
To Rear Crossmember Bolt.....	59 80.....	1	311 7755
To Mounting Bracket.....	59 10-20.....	1	G120369
	59 80.....	1	G124634
<b>10.430 PUMP - BODY, Power Steering</b>			
<b>PUMP, Power Steering</b>			
PUMP (Less Reservoir)(Eaton).....	59 10 (WAC).....	1	313 7275
	59 10 (IAC): 59 20-80.....	1	320 0858
SEAL KIT (Incl. 1-3116437, 1-3116438, 1-3116878, 1-3119928).....	59 10 (WAC).....	1	320 0965
(Incl. 2-3118849, 1-3116438, 1-3200866, 1-3200867, 1-3116442, 1-3119928).....	59 10 (IAC): 59 20-80.....	1	320 0943
VENTURI, Flow Director.....	59 10 (IAC): 59 20-80.....	1	320 0869
<b>BODY, Power Steering Pump</b>			
BODY.....	59 10 (WAC).....	1	311 6426
(Incl. Shaft Bearing).....	59 10 (IAC): 59 20-80.....	1	320 0860
GASKET, To Cover.....	59 10 (WAC).....	1	311 6437
	59 10 (IAC): 59 20-80.....	1	320 0866
SLEEVE, Gasket Retainer (In Pump Body)(3/4")... (9/16")..	59 10 (WAC).....	1	311 6428
	59 10 (WAC).....	1	311 6427
SEAL, Pump By-Pass ("O" Ring).....	59 10 (IAC): 59 20-80.....	1	320 0867
Gskt Ret. Flow Director Sleeve ("O" Ring)	59 10 (WAC).....	1	311 6878
<b>10.435 ROTOR SET, Power Steering Pump</b>			
ROTOR SET.....	59 10 (WAC).....	1	311 6445
CARRIER KIT (Incl. Cam And Rollers).....	59 10 (IAC): 59 20-80.....	1	320 1143
PIN, Pump Rotor Lock.....	59 10-20-80.....	1	311 6443
Cam Lock (To Body).....	59 10 (IAC): 59 20-80.....	1	320 0874
<b>10.440 SHAFT, Power Steering Pump Drive</b>			
SHAFT (Less Bearing).....	59 10 (WAC).....	1	311 6433
	59 10 (IAC): 59 20-80.....	1	320 0863
BEARING, Ball (On Shaft).....	59 10 (WAC).....	1	311 6441
SEAL, Bearing Oil.....	59 10-20-80.....	1	311 6442
RING, Ball Bearing Retainer Snap.....	59 10 (WAC).....	1	311 6440
Shaft Retainer Snap.....	59 10 (IAC): 59 20-80.....	1	320 0868
<b>10.445 COVER, Power Steering Pump Body</b>			
COVER (Incl. Dowels And Bushing).....	59 10 (IAC): 59 20-80.....	1	320 0861
	59 10 (WAC).....	1	311 6429
PLATE, Control Valve Orifice.....	59 10 (WAC).....	1	311 6436
VALVE, Control (In Cover).....	59 10 (WAC).....	1	311 6430
	59 10 (IAC): 59 20-80.....	1	320 0862
SEAL, Control Valve Retaining Plug.....	59 10 (IAC): 59 20-80.....	1	311 6438
SPRING, Flow Control Valve.....	59 10 (WAC).....	1	311 6434
Control Valve.....	59 10 (WAC).....	1	311 6431
Relief Valve.....	59 10 (IAC): 59 20-80.....	1	320 0864
PLUG, Control Valve Retaining.....	59 10 (IAC): 59 20-80.....	1	320 0865
RING, Control Valve Relief Valve Retainer Snap.	59 10 (WAC).....	1	311 6432
SEAT, Discharge Tube (For Pressure Hose).....	59 10 (IAC): 59 20-80.....	1	320 0873



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10.455

ADAPTER, Valve Cap Hose (Hex. Hd. Fitting).....	59 10 (WAC).....		1	311 6435
SEAL, Valve Cap Hose Adapter ("O" Ring).....	59 10 (WAC).....		1	311 6438
FITTING, Valve Cap Hose Adapter Eyebolt.....	59 10 (WAC).....		1	313 7367
BOLT, Eyebolt Fitting To Adapter.....	59 10 (WAC).....		1	313 7368
GASKET, Valve Cap Hose Adapter Eyebolt.....	59 10 (WAC).....		2	313 7366
DOWEL, Cover To Body.....	59 10-20-80.....		2	311 8832
STUD, Cover To Pump Body (2-7/8" Long).....	59 10 (WAC).....		3	311 6444
BOLT, Cover To Pump Body.....	59 10 (WAC).....		2	G179845
	(3/8 - 16 x 2).....	59 10 (IAC): 59 20-80.....	AR	G179847
	(3/8 - 16 x 3-3/4).....	59 20-80.....	1	800 0469
WASHER, Cover To Pump Body Bolt.....	59 10 (WAC).....		2	G120382

## 10.450 BRACKET, Power Steering Pump Mounting

BRACKET.....	59 10 (IAC).....		1	315 4720
	59 10 (WAC).....		1	314 6843
	59 20-80 (IAS).....		1	315 3535
Pump And Compressor.....	59 20-80 (WAS).....		1	315 5445
PLATE, Bracket To Cyl. Head Support (L. Shaped)	59 10 (IAC).....		1	315 4700
BRACE, Pump To Cylinder Head.....	59 20-80.....		1	315 6621
BOLT, Bracket To Pump.....	59 10 (IAC).....		3	G179848
To Cylinder Block.....	59 10 (IAC).....		1	G179839
To Spacer Plate.....	59 10 (WAC).....		3	G181614
To Cyl. Head (3/8 - 16 x 7/8)....	59 20-80.....		AR	G180121
(3/8 - 16 x 3/4)....	59 20-80 (IAS).....		AR	G180120
Support Plate To Bracket.....	59 10 (IAC).....		1	G181639
To Cylinder Head.....	59 10 (IAC).....		2	G180121
STUD, Bracket Adjusting.....	59 10 (WAC).....		3	312 9733
WASHER (Plain), Bracket To Cyl. Block Stud....	59 10 (IAC).....		1	800 0165
Spacer Plate.....	59 10 (WAC).....		3	G120393
Adj. Stud (1-7/8" O.D.)	59 10 (WAC).....		2	314 6964
(7/8" O. D.)	59 10 (WAC).....		1	800 0165
Brace To Pump Bolt.....	59 20-80.....		2	G120394
Supt. Plate To Bracket Bolt....	59 10 (IAC).....		1	800 0165
(Lock), Bracket To Cylinder Block Stud..	59 10.....		1	G120382
Head Bolt... ..	59 20-80.....		3	G138489
Adjusting Stud.....	59 10 (WAC).....		3	G120382
Supt. Plate To Cyl. Head Bolt... ..	59 10 (IAC).....		2	G120382
To Bracket.....	59 10 (IAC).....		1	G120382
NUT, Bracket Adjusting Stud.....	59 10 (WAC).....		3	G120369
Supt. Plate To Bracket Bolt.....	59 10 (IAC).....		1	G120369
Brace To Pump.....	59 20-80.....		2	G120377

## 10.455 PULLEY - BELT - PLATE, Power Steering Pump

### PULLEY, Power Steering Pump

PULLEY.....	59 10 (WAC).....		1	313 9950
	59 10 (IAC): 59 20-80 (IAS).....		1	315 4656
	59 20-80 (WAS).....		1	315 5388
HUB, Pulley.....	59 20-80 (WAS).....		1	315 5450
KEY, Pulley.....	59 10 (WAC).....		1	313 7273
	59 10 (IAC): 59 20-80 (IAS).....		1	G106749
Hub.....	59 20-80 (WAS).....		1	G106740
BOLT, Pulley.....	59 10: 59 20-80 (IAS).....		1	800 0311
To Hub.....	59 20-80 (WAS).....		3	G181593
Hub To Pump Shaft.....	59 20-80 (WAS).....		1	800 0311



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WASHER (Plain), Pulley Bolt.....	59 10: 59 20-80 (IAS).....	1	314 1080
Hub To Pump Shaft.....	59 20-80 (WAS).....	1	314 1080
(Lock), Pulley Bolt.....	59 10: 59 20-80 (IAS).....	1	G120214
To Hub.....	59 20-80 (WAS).....	3	G138485
Hub To Pump Shaft.....	59 20-80 (WAS).....	1	G120214

### BELT, Power Steering Pump

BELT, To Crankshaft Pulley.....	59 10 (IAC).....	1	314 6840
	59 20-80 (IAC).....	1	315 4658
	59 20-80 (WAC).....	1	315 4659
To Compressor Pulley.....	59 10 (WAC).....	1	314 6839

### PLATE, Power Steering Pump Pulley Belt Adjusting

PLATE.....	59 10 (WAC).....	2	314 6976
	59 20-80 (IAC-LAS).....	1	315 4719
	59 20-80 (WAC-LAS).....	1	315 4719
	59 20-80 (WAS).....	2	315 5479
BOLT, To Pump.....	59 20-80 (IAC-LAS).....	3	G179849
	59 20-80 (WAC-LAS).....	3	G179850
	59 20-80 (WAS).....	4	G179849
Bracket.....	59 20-80 (IAS).....	2	G180124
	59 20-80 (WAS).....	2	G179842
WASHER (Plain), To Bracket Bolt.....	59 20-80 (IAS).....	2	800 0167
(1-1/8" O.D.)..	59 20-80 (WAS).....	1	800 0169
(1-9/16" O.D.)..	59 20-80 (WAS).....	1	315 5490
(Lock), To Bracket Bolt.....	59 20-80.....	2	G138489
Plate To Pump Stud.....	59 10 (WAC).....	3	G120382
NUT, Plate To Pump Stud.....	59 10 (WAC).....	3	G120369
SPACER, Plate To Pump Stud.....	59 10 (WAC).....	3	800 0165

### 10.460 ADAPTER, Power Steering Pump

ADAPTER, Reservoir To Pump.....	59 10 (WAC).....	1	314 6896
Hose To Cylinder.....	59 10: 59 20.....	1	315 6473
	59 80.....	1	315 5312
SEAL, Adapter ("O" Ring)(5/16").....	59 10 (WAC).....	4	313 7265
(3/4").....	59 10 (WAC).....	1	313 7267
RETAINER, Reservoir To Pump (Between Reservoir And Adapter).....	59 10 (WAC).....	1	313 8554
BOLT, To Pump.....	59 10 (WAC).....	2	G180085
WASHER (Plain), To Pump Bolt.....	59 10 (WAC).....	2	G120393
(Lock), To Pump Bolt.....	59 10 (WAC).....	2	G120214

### 10.465 RESERVOIR, Power Steering Pump Oil

RESERVOIR (Body Only).....	59 10 (WAC).....	1	311 9925
	59 10 (IAC): 59 20-80.....	1	320 0882
COVER (Less Gasket).....	59 10 (WAC).....	1	311 9926
	59 10 (IAC): 59 20-80.....	1	320 0886
CAP, Filler (Incl. Gauge).....	59 10 (WAC).....	1	311 9927
ELEMENT.....	59 10 (WAC).....	1	313 8608
GASKET, Cover To Body.....	59 10-20-80.....	1	320 1079
Screw.....	59 10 (WAC).....	1	313 8606
SEAL, To Adapter ("O" Ring)(5/16").....	59 10 (WAC).....	2	313 7265
(3/4").....	59 10 (WAC).....	2	313 7267
To Pump Stud ("O" Ring).....	59 10 (IAC): 59 20-80.....	2	311 8849



BAFFLE, Reservoir Element Support (Between Element And Plate).....	59 10 (WAC).....	1 311 9932
Reservoir Tube Support.....	59 10 (IAC): 59 20-80.....	1 320 0888
PLATE, Reinforcement (In Bottom Of Reservoir)..	59 10 (WAC).....	1 313 8601
	59 10 (IAC): 59 20-80.....	1 320 0883
SPRING, Reservoir Cover Screw.....	59 10 (WAC).....	1 311 9930
RETAINER, Reservoir Cover Screw To Element....	59 10 (WAC).....	1 313 8604
STUD, Support Baffle And Plate To Reservoir....	59 10-20-80.....	1 311 9931
Cover To Reservoir.....	59 10 (IAC): 59 20-80.....	1 320 0887
BOLT, Cover.....	59 10 (WAC).....	1 311 9929
To Adapter.....	59 10 (WAC).....	2 G179817
WASHER (Plain), Cover Screw To Cover.....	59 10 (WAC).....	1 311 8416
Wing Nut.....	59 10 (IAC): 59 20-80.....	1 320 0885
(Lock), To Adapter Bolt.....	59 10 (WAC).....	2 G120214
NUT, Cover Screw To Element Speed.....	59 10 (WAC).....	1 313 8602
Wing.....	59 10 (IAC): 59 20-80.....	1 320 0884

**10.470 HOSE, Power Steering Pump**

Pressure Hoses can be identified by the fact they consist of two different diameter Hoses joined with a reducing Connector, while return Hoses have no joined connectors and are attached with Hose Clamps.

HOSE, Pump To Cylinder (Pressure).....	59 10 (IAC).....	1 315 6489
	59 10 (WAC).....	1 315 6476
	59 20.....	1 315 6475
	59 80.....	1 315 4723
(Return).....	59 10.....	1 315 5188
	59 20.....	1 315 6524
	59 80.....	1 315 5147
ADAPTER, Hose To Cylinder (Fitting).....	59 10-20.....	1 315 6473
	59 80.....	1 315 5312
FITTING, Pump To Cyl. Pressure Hose (At Cyl.)		
(Female End 7/16-24 Thread)		
(Male End 7/16-14 Thread).....	59 10-20.....	1 320 1359
Pump To Cyl. Pressure Hose (At Cyl.)		
(Female End 7/16-24 Thread)		
(Male End 7/16-20 Thread).....	59 80 (Note 10.395-1 Type 2).....	1 320 1357
Pump To Cyl. Pressure Hose (At. Cyl.)		
(Female End 7/16-24 Thread) Male		
End 7/16-20 Thread).....	59 10-20.....	1 320 1773
Pump To Cyl. Pressure Hose (At Cyl.)		
(Female End 7/16-24 Thread)(Male		
End 7/16-14 Thread).....	59 80 (Note 10.395-1 Type 2).....	1 320 1618
Pump To Cyl. Return Hose (At Cyl.)....	59 10-20.....	1 320 1358
	59 80 (Note 10.395-1 Type 2).....	1 320 1356
GASKET, Pump To Cyl. Hose Fitting (At Cyl.)....	59 10-20: 59 80 (Note 10.395-1 Type 2).....	2 320 1355
CLAMP (At Reservoir).....	59 10-20-80.....	1 315 5600
(To Adapter).....	59 10-20-80.....	1 315 5600
SUPPORT, Clip.....	59 10 (WAC).....	1 314 9741
BRACKET, Clip (At Oil Pan).....	59 20.....	2 314 6577
	59 80.....	1 315 3784
(On Engine Front Supt. Cushion)..	59 80.....	1 314 3529
SPRING, Hose Pull Back.....	59 80.....	1 315 5195
CLIP, Hose (At Crossmember).....	59 10.....	1 310 8779
(At Oil Pan).....	59 20.....	1 310 8779
(On Eng. Supt. Cushion And Oil Pan).	59 80.....	2 310 8779
(At Cylinder).....	59 10-20.....	1 314 8547
Pull Back Spring.....	59 80.....	1 310 8779
STUD, Clip (At Oil Pan).....	59 20 (WAT): 59 80.....	1 312 2698
	59 20 (WST)(WOD).....	2 312 2698



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WASHER (Plain), Clip To Crossmember Screw.....	59 10.....	1	G120392
Clip To Bracket Screw.....	59 20.....	2	G120392
Pull Back Spring Clip Screw....	59 80.....	1	G120392
(Lock), Clip To Cylinder Screw.....	59 10-20.....	2	G131096
Clip To Crossmember Screw.....	59 10.....	1	G120380
Clip To Bracket Screw.....	59 20-80.....	2	G120380
Clip To Oil Pan Stud.....	59 20 (4 Req.): 59 80 (2 Req.).....	AR	G120214
Pull Back Spring Clip Screw....	59 80.....	1	G120380
NUT, Clip To Cylinder Screw.....	59 10 (IAC): 59 20.....	2	G120614
	59 10 (WAC).....	4	G120614
Clip To Crossmember Screw.....	59 10.....	1	G120375
Clip To Bracket Screw.....	59 20-80.....	2	G120375
Clip To Oil Pan Stud.....	59 20 (2 Req.): 59 80 (1 Req.).....	AR	G120368
Pull Back Spring Clip Screw.....	59 80.....	1	G120375
SCREW Clip To Cylinder.....	59 10-20.....	2	G450526
Clip To Crossmember.....	59 10.....	1	G180018
Clip To Bracket.....	59 20-80.....	2	G180018
Pull Back Spring Clip.....	59 80.....	1	G180018